XEROX	Material Safety Data Sheet			No:	A-0058	
			Date:		5/27/89	
			Revisio	)n:	11/01/00	
Manufacturer:	Telephone #	<b>Telephone #(s):</b> Safety Information: (800) 828-6571				
Xerox Corporation	Health Emergency:(716) 422- 2177					
Rochester, NY 14644		Transportation Emergency (Chemtrec):(800) 424 - 9300				
	Section I - Product Ident	ification				
Trade Names/Synonym						
	5390/5690/6100/ 6135/ 6155/ 6180/			XCI: 6R516*;		
	DocuPrint 96 /115/155 EPS/180 LPS Blac	DocuPrint 96 /115/155 EPS/180 LPS Black Dry Ink			RX: 6R90100;	
				FX: 6R2		
				502S661		
Chemical Name:	None				*Cancelled	
WHMIS Status:	This is not a WHMIS controlled product					
	Ingredients (% by wt.)	<u>C</u>	AS No.			
	e/butadiene copolymer (75-85%)	9003-55-8				
Ferric oxide (15-20%)		1309-37-1 1333-86-4				
Carbol	n black (<5%)	153	55-80-4			
	Section II - Emergency	and First Aid				
		<b>Primary Route of Entry</b>	v:			
Eyes:		Inhalation				
Flush with water.		Symptoms of Overexposure:				
Skin: Wash with soan and wat		Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.				
Wash with soap and water. Inhalation:		Medical Conditions Generally Aggravated by Exposure:				
Remove from exposure.						
Ingestion:	· · · ·					
Dilute stomach contents	with several glasses of water. None					
		(1. T., C.,				
The toxicology of this to the toner or similar repr	Section III - Toxicology and Heal ner has been evaluated by Xerox Corporation. ographic toners.		ction is based o	n the test r	esults of	
Oral LD <sub>50</sub> :	-5 g/kg (rats)	TLV:	$10 \text{ mg/m}^3$ (to	tal dust)		
	-5 g/kg (rabbits)	PEL:	$15 \text{ mg/m}^3$ (to			
	-5 mg/l (rats, 4 hr exposure)		5 mg/m <sup>3</sup> (resp		t)	
		~~~~				

Inhalation LC <sub>50</sub> :	>5 mg/l (rats, 4 hr exposure)		$5 \text{ mg/m}^3$ (respirable dust)		
	>20 mg/l (calculated 1 hr exposure)	STEL:	N.E.		
Eye Irritation:	Non-irritating (rabbits)	Ceiling:			
Skin Irritation:	Non-irritating (rabbits, human patch)	XEL <sup>1</sup> :	$2.5 \text{ mg/m}^3$ (total dust)		
Skin Sensitization:	Non-sensitizing (guinea pigs; human patch)		0.4 mg/m <sup>3</sup> (respirable dust)		
Mutagenicity:	No mutagenicity detected in Ames, Pol A+/A-, CHO/CA, and CHO/HGPRT.				
Carcinogens:	None known				
Aquatic LC <sub>50</sub> :	>1000 mg/l (fathead minnows; rainbow trout)				

Additional Information: The results obtained from a Xerox sponsored Chronic Toner Inhalation Study, demonstrated no lung change in rats for the lowest  $(1\text{mg/m}^3)$  exposure level (i.e. the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle  $(4\text{mg/m}^3)$  exposure level, while a slight degree of fibrosis was noted in all the animals at the highest  $(16 \text{ mg/m}^3)$  exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

<sup>1</sup>XEL-Xerox Exposure Limit

N.A. - Not Applicable N.E. -None Established N.D. -Not Determined

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## **XEROX** Trade Name: 5090/S, DocuTech 135/4135/4635/5135/5135 PP/5135 NP/5390/5690/6100/ 6135/ 6155/ 6180/ DocuPrint 96/115/155 EPS/180 LPS Black Dry Ink

		Section IV - Physical	Data			
Boiling Point: Solubility in Water: Evaporation Rate: Vapor Density (Air=1):	Black powdd N.A. Insoluble N.A. N.A. N.A. % (Wt	er /slight ) N.A. % (Vol.)	Softening Range: Melting Point: Specific Gravity (H <sub>2</sub> O=1): Vapor Pressure (mm Hg): pH:	110-140 <sup>o</sup> F (43-60 <sup>o</sup> C) N.A. ~1 N.A. N.A.		
		Section V - Fire and H	Explosion Data			
Flammable Limits:LENFPA 704:HaExtinguishing Media:WSpecial Fire Fighting Procedures:AvFire and Explosion Hazards:To		N.A. LEL: N.A., UEL: N.A. Health - 0, Fire - 3, Reactivity - 0 Water, dry chemical, carbon dioxide or foam. Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus. Foner is a combustible powder. Like most organic materials in powder form, it can form explosive mixtures when dispersed in air.				
		Section VI -Reactivity	y Data			
Stability:StableHazardous Polymerization:Will Not OccurHazardous Decomposition Products:Products of combustion may be toxic. Avoid breathing smokeIncompatibility (Materials to Avoid):None known				ke.		
		Section VII - Special	Protection Information			
Respiratory Protection: Eye Protection: Protective Gloves: Other:	None required when used as intended in Xerox equipment. None required when used as intended in Xerox equipment. None required when used as intended in Xerox equipment. For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required.					
		Section VIII - Special	Precautions			
Handling and Storage: Conditions to Avoid:	None Avoid prolonged inhalation of excessive dust.					
		Section IX- Spill, Lea	k, and Disposal Procedures			
For Spills or Leakage:	Sweep up or vacuum spilled toner and carefully transfer into sealable waste container. Sweep slowly to minimize generation of dust during clean-up. If a vacuum is used, the motor must be rated as dust tight. A conductive hose bonded to the machine should be used to reduce static buildup (See Section V). Residue can be removed with soap and cold water. Garments may be washed or dry cleaned, after removal of loose toner.					
Waste Disposal Method:	This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed. State and Local waste disposal requirements however, may be more restrictive. Consult with the appropriate State and Local authorities for specific information. Incinerate only in a closed container.					
Section X - Transportation Information						
DOT Proper Shipping Name Hazard Classification:	: N.A. (Not N.A.	Regulated)	<b>ID Number:</b> N.A. <b>Packing Group:</b> N.A.			

## Section IV - Physical Data

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